

TECH BULLETIN: TB 126 PMD Calibration Resistor Installation GB P/N: 921-180

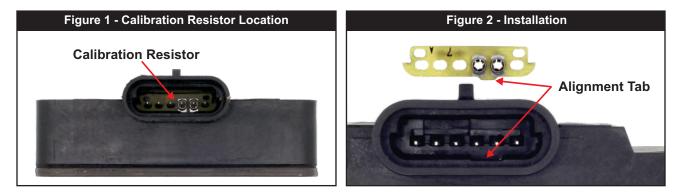
## **IMPORTANT – READ BEFORE INSTALLING NEW PMD**

## CALIBRATION RESISTOR MUST BE REUSED IN THE NEW PMD

The Stanadyne DS4 pump is fine-tuned by a calibration resistor installed inside the connector cavity of the Pump Mounted Driver (PMD) - see figure 1. When replacing the PMD it is necessary to remove the resistor from your old PMD and install it in the new one.

## **REMOVAL/INSTALLATION**

Remove the resistor with an o-ring pick, bent paperclip, or similar. Reinstall by placing the resistor into the connector of the new PMD. Use small screwdriver to push the resistor down, making sure it is all the way in. The resistor has an alignment tab to prevent incorrect installation - see figure 2.



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